

## **Silo Pre-Delivery Placement Recommendations**

**When placing the Maxi Mix silo on site, the following must be taken into consideration**

1. **Site Assessment**: Prior to silo delivery, we recommend that a site assessment is conducted by Maxi Mix, who will advise on all aspects relating to the setup and efficient operation of silo. This will be done free of charge.
2. **Silo Location**: Good pre-planning will ensure proper placement of the silo. The advantages of a diligent pre-planning process are a silo placement that will promote safety and efficiency at the jobsite. It is the responsibility of the customer and/or user of the silo to give diligent consideration to a placement location that is well clear of existing & future buildings, existing & future trenching, good water drainage, overhead wires, other jobsite equipment activity, etc.
3. **Access for Trucks**: Our delivery trucks require clear unobstructed access for initial delivery of silo, refilling and silo removal. The access route must be capable of supporting a truck that weighs up to 45 ton. The access road needs to be solid in all seasons and weather conditions, permitting the truck to get within 20 feet of silo.
4. **Silo Base Area**: The silo needs a minimum area of 9 feet x 9 feet and may be placed on the ground or on a concrete base. The ground or base must be as close to level as possible and must provide water drainage and be protected from water buildup, flooding, trenching or anything that could weaken the ground. The location must be able to support a weight of 40 ton. Selection of the location and/or construction of a concrete base are the responsibility of the customer.
5. **Various Mixer Accommodations**: If our Mixer Auger is being used, the silo will be placed level, directly on the ground. This is the best method. You also have the option to use your own mixer, in which case wooden blocks will be used to raise the silo to fit your mixer. Raising the silo with wooden blocks requires written approval by Maxi Mix. The maximum a silo can be raised is 6 feet clearance from discharge valve to ground. When using your own mixer, an anti-dust device, or canvas sock, is required to eliminate exposure to dust and related hazards. The device is flexible and extends +/- 1 foot from the valve to the top of your mixer.
6. **Construction Site Activity**: During the project, if the silo needs to be relocated, for any reason including safety, this can be quickly and easily accomplished by calling Maxi Mix.